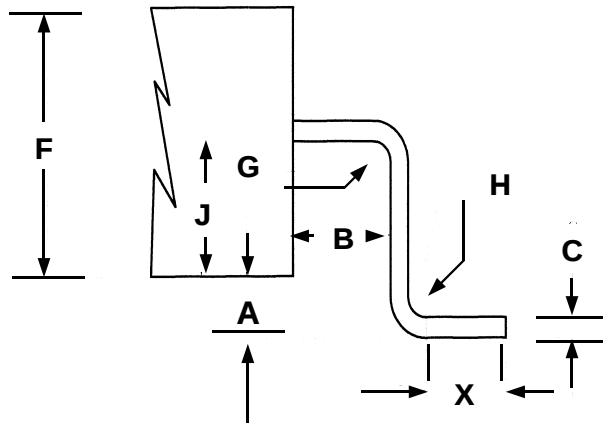


UNIVERSAL SMD LEAD FORMERS...

F-1B/1 OR F-1B/3A

Instructions: Complete the table below to establish the correct insert required. Using your package width you can determine the finished footprint the tool will produce.



		TOP BRAZE
		SIDE EXIT
		BOTTOM BRAZE *
A		ADJUSTABLE WITH MICROMETER
B		0.035" MIN. LIMITED BY REMOVABLE INSERT
C		LIMITED BY REMOVABLE INSERT/SHOULD BE A MAX
X		F-1B/1 FIXED F-1B/3A IS ADJUSTABLE W/MICROMETER
F		.300" MAX
G		.010" MIN LIMITED BY REMOVABLE INSERT
H		.010" MIN OTHER FIXED SIZES OPTIONAL
J		.150" MAX
**		TOE POSITION ☐ UP ☐ DOWN

* WILL REQUIRE A COMB BACK STOP, CONTACT FACTORY

** SPRING-BACK RELATED